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88

39

175 150p

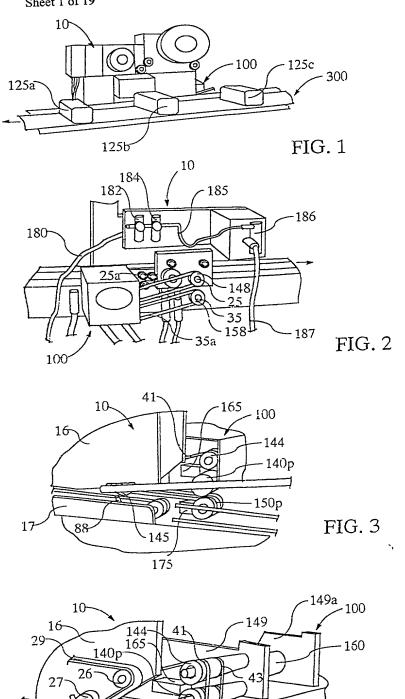


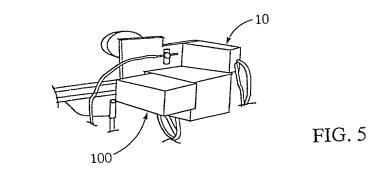
FIG. 4

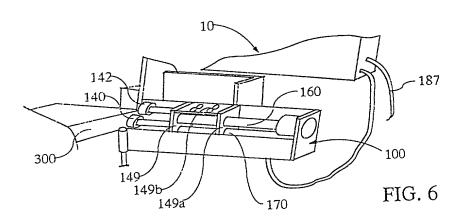
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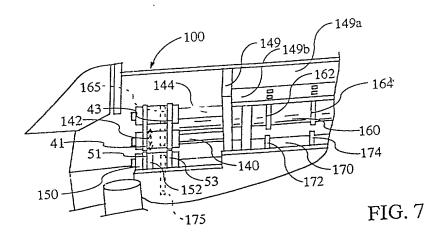
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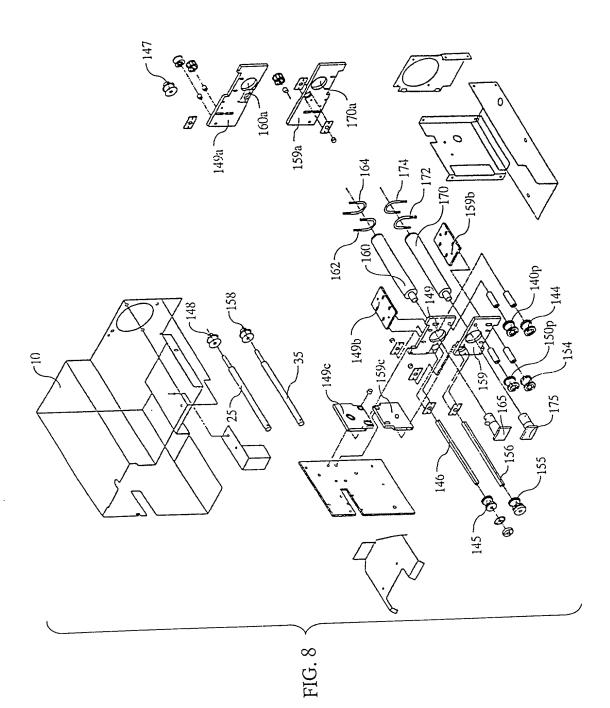






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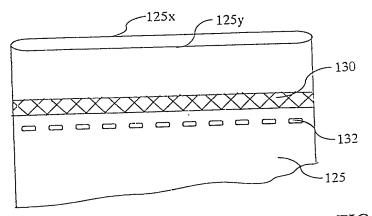
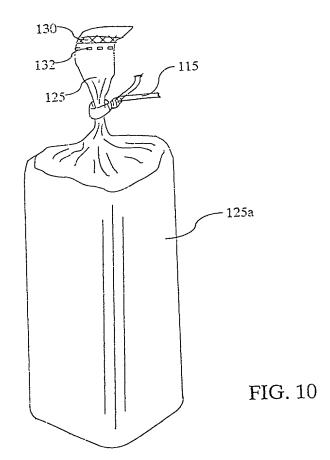


FIG. 9



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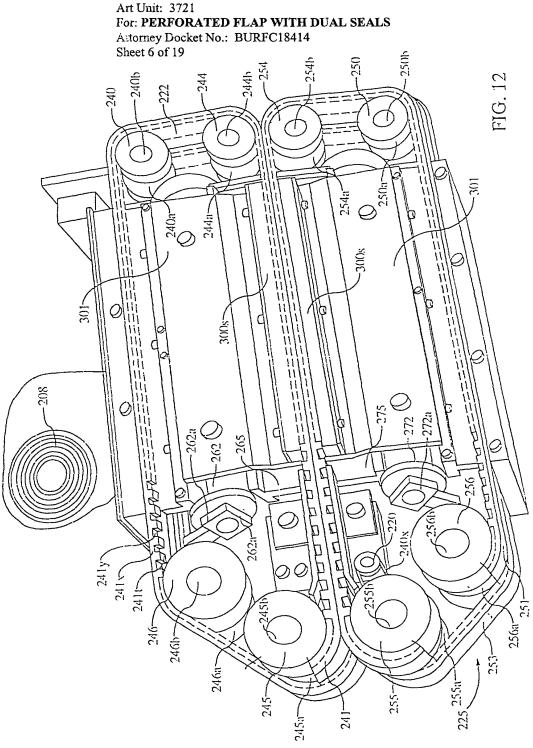
## BAG SEALING PROFILE FOR PRODUCTION SETUP psi equal 25

MAXIMUM TEMPERATURE 600°F. 28 40 50 Conveyor Speed FPM 56 71 85 104 125 Servo-tyer FPM 7 8 9 10 11 Servo belt setting 475 550 600 N/A N/A Bag 2.0 mil 440 485 500 535 500 Bag 1.5 mil 385 415 445 475 550 Bag 1 mil

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

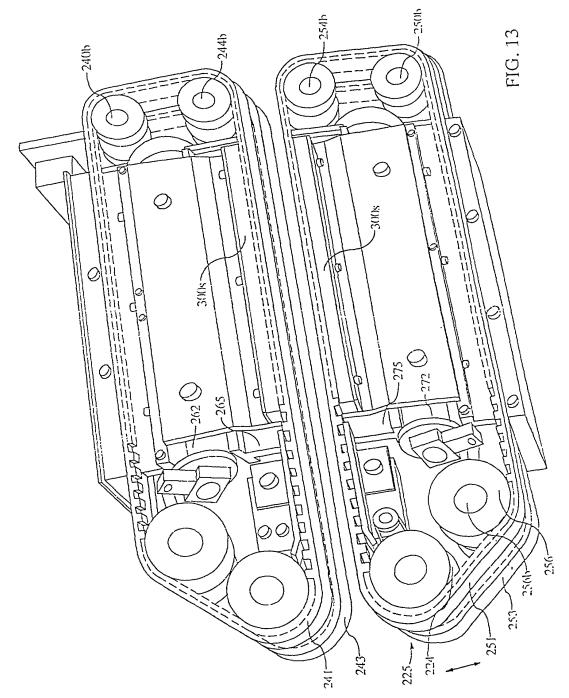
FIG. 11

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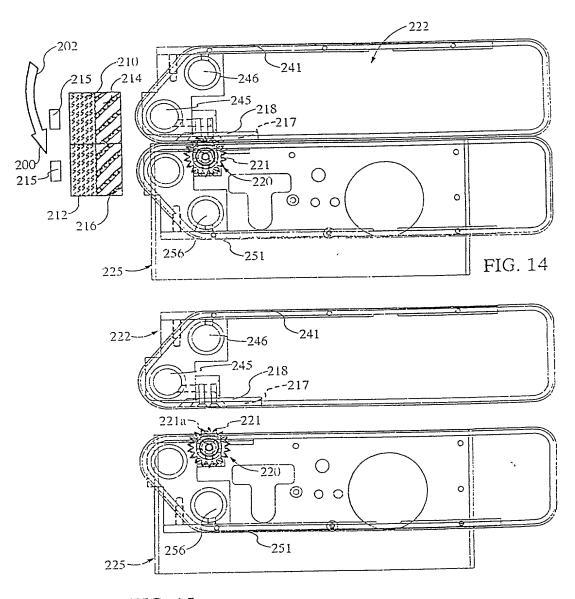
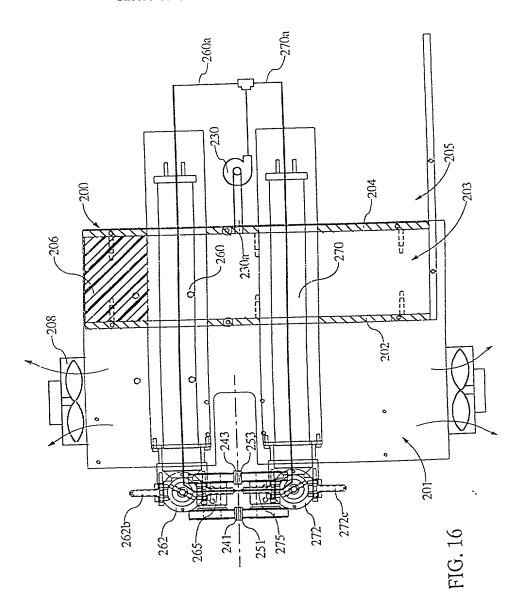


FIG. 15

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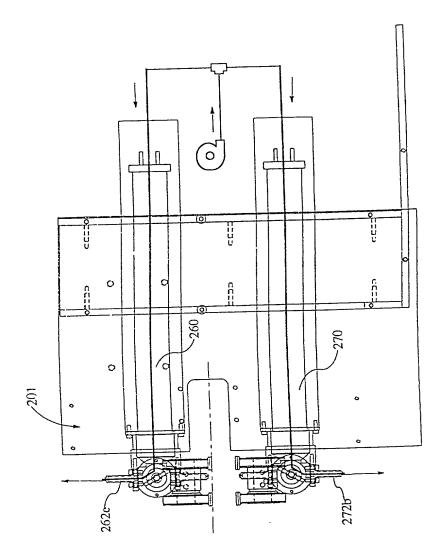
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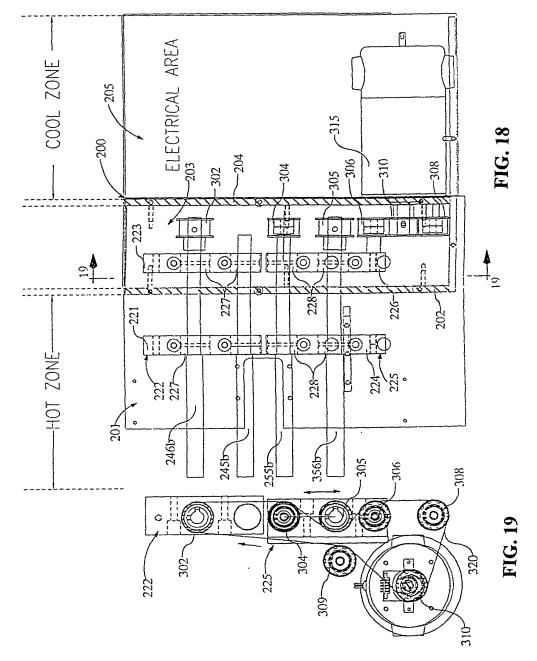


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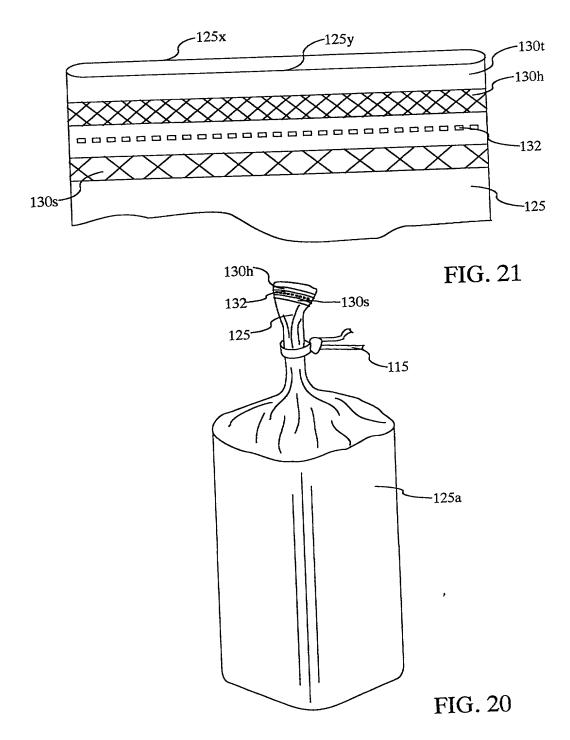


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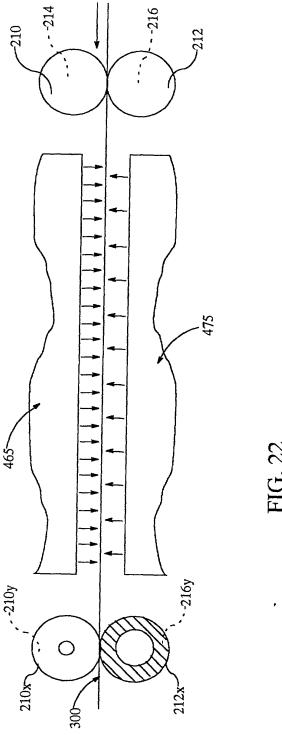


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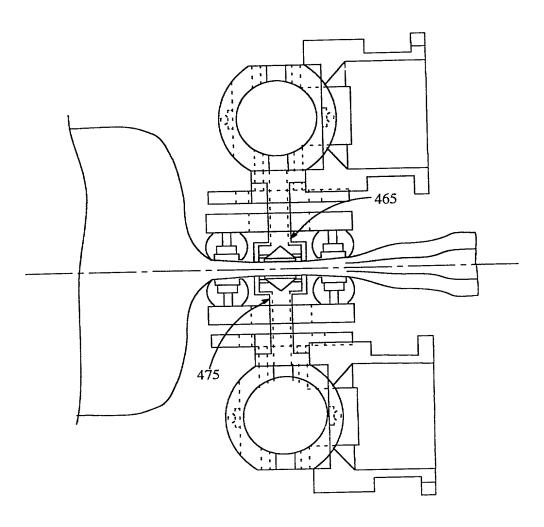


FIG. 23

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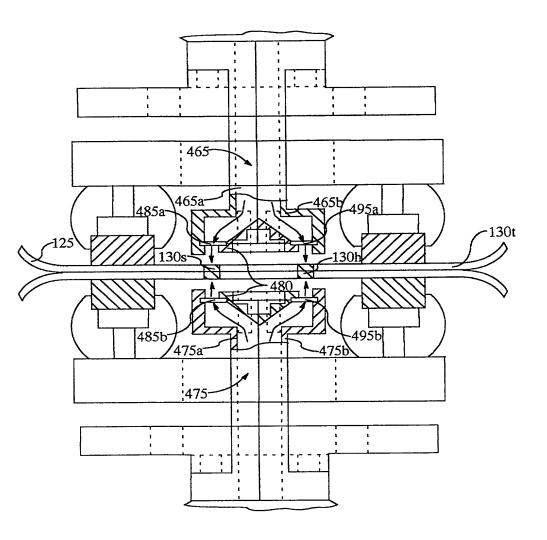


FIG. 24

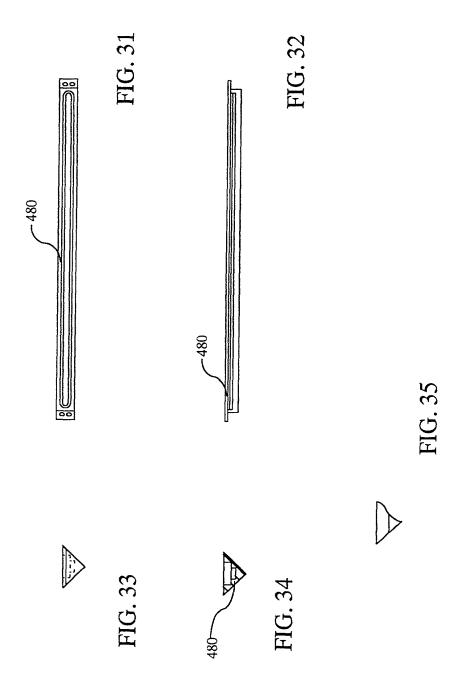
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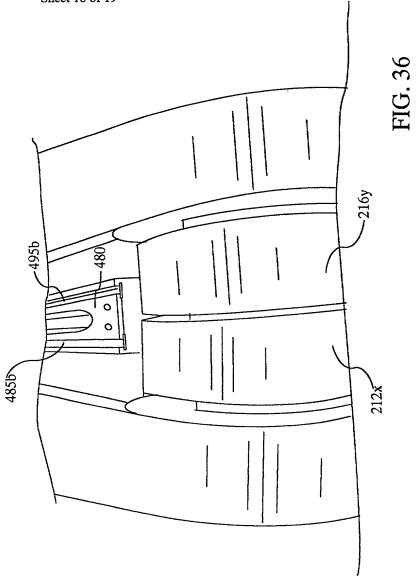


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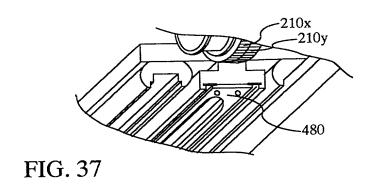


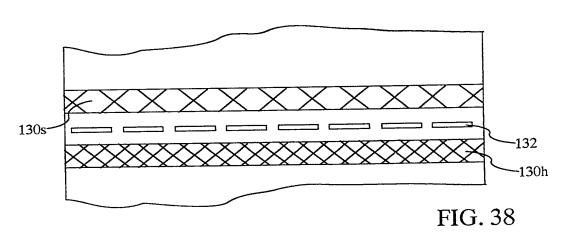
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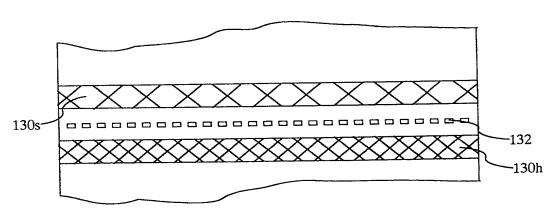


FIG. 39